



# CATALOG OF REPLACEMENT PARTS

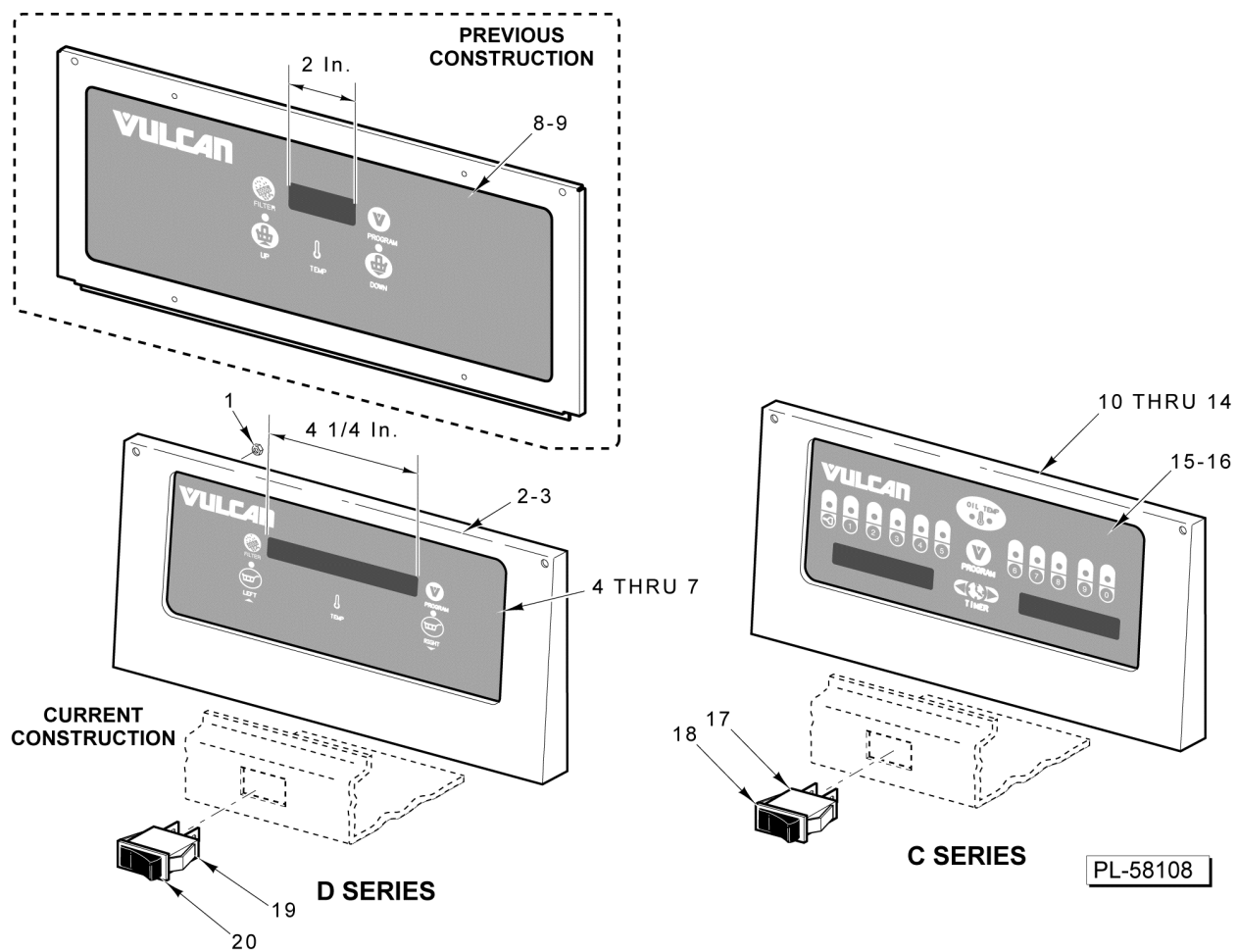
## 1GR Series Stand Alone Fryers





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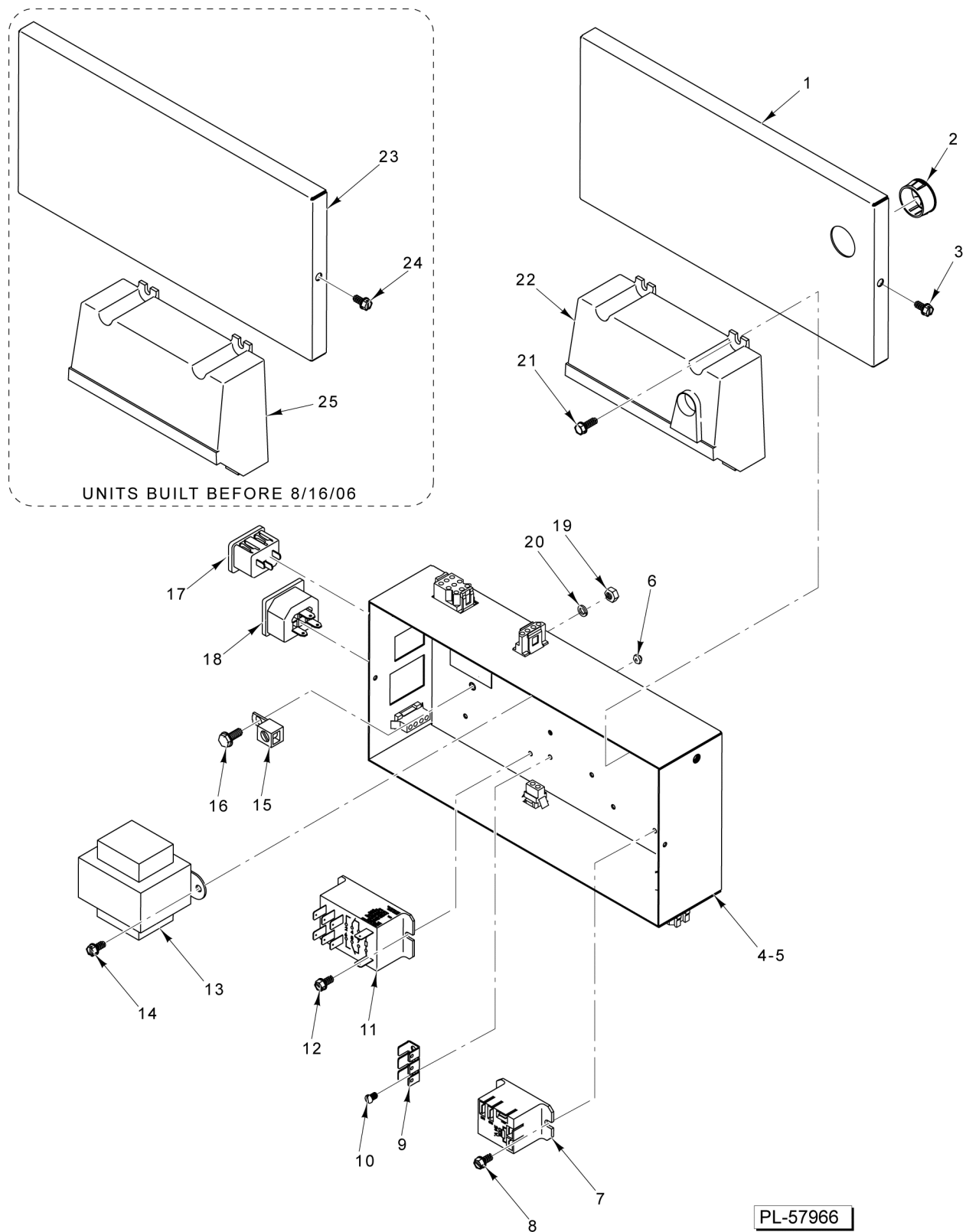
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## CONTROL PANEL (NCC)

**CONTROL PANEL (NCC)**

| ILLUS.<br>PL-58108 | PART NO.        | NAME OF PART                                                     | AMT. |
|--------------------|-----------------|------------------------------------------------------------------|------|
| 1                  | NS-046-89       | Nut Assy. 6-32 Hex KEPS.....                                     | 4    |
| 2                  | 00-426815-000G1 | Plate Assy. - Mounting (1GR45C, 1GR45D, & 1GR45CF).....          | 1    |
| 3                  | 00-426815-000G2 | Plate Assy. - Mounting (1GR65/85C, 1GR65/85D, & 1GR85CF/DF)..... | 1    |
| 4                  | 00-497745-00001 | Overlay - Vulcan (Filter).....                                   | 1    |
| 5                  | 00-497745-00003 | Overlay - Vulcan (Boil).....                                     | 1    |
| 6                  | 00-913086-00004 | Control Assy. - Solid State (Filter Button) (Incls. Item 4)..... | 1    |
| 7                  | 00-913086-00003 | Control Assy. - Solid State (Boil Button) (Incls. Item 5).....   | 1    |
| 8                  | 00-497421-00001 | Overlay - Control Panel (Boil Button).....                       | 1    |
| 9                  | 00-427820-00001 | Overlay - Control Panel (Filter Button).....                     | 1    |
| 10                 | 00-913086-00002 | Computer Cooking Assy. (Filter Button) (Incls. Item 15).....     | 1    |
| 11                 | 00-913086-00001 | Computer Cooking Assy. (Boil Button) (Incls. Item 16).....       | 1    |
| 12                 | 00-426815-000G1 | Plate Assy. - Mounting (1GR45C, 1GR45D, & 1GR45CF).....          | 1    |
| 13                 | 00-426815-000G2 | Plate Assy. - Mounting (1GR65/85C, 1GR65/85D, & 1GR85CF/DF)..... | 1    |
| 14                 | NS-046-89       | Nut Assy. 6-32 Hex KEPS.....                                     | 4    |
| 15                 | 00-426732-00001 | Overlay - Control Panel (Filter Button).....                     | 1    |
| 16                 | 00-497422-00001 | Overlay - Control Panel (Boil Button).....                       | 1    |
| 17                 | 00-427755-000G1 | Rocker Switch Assy. - Power.....                                 | 1    |
| 18                 | 00-428906-00001 | Overlay - Power.....                                             | 1    |
| 19                 | 00-427755-000G1 | Rocker Switch Assy. - Power.....                                 | 1    |
| 20                 | 00-428906-00001 | Overlay - Power.....                                             | 1    |



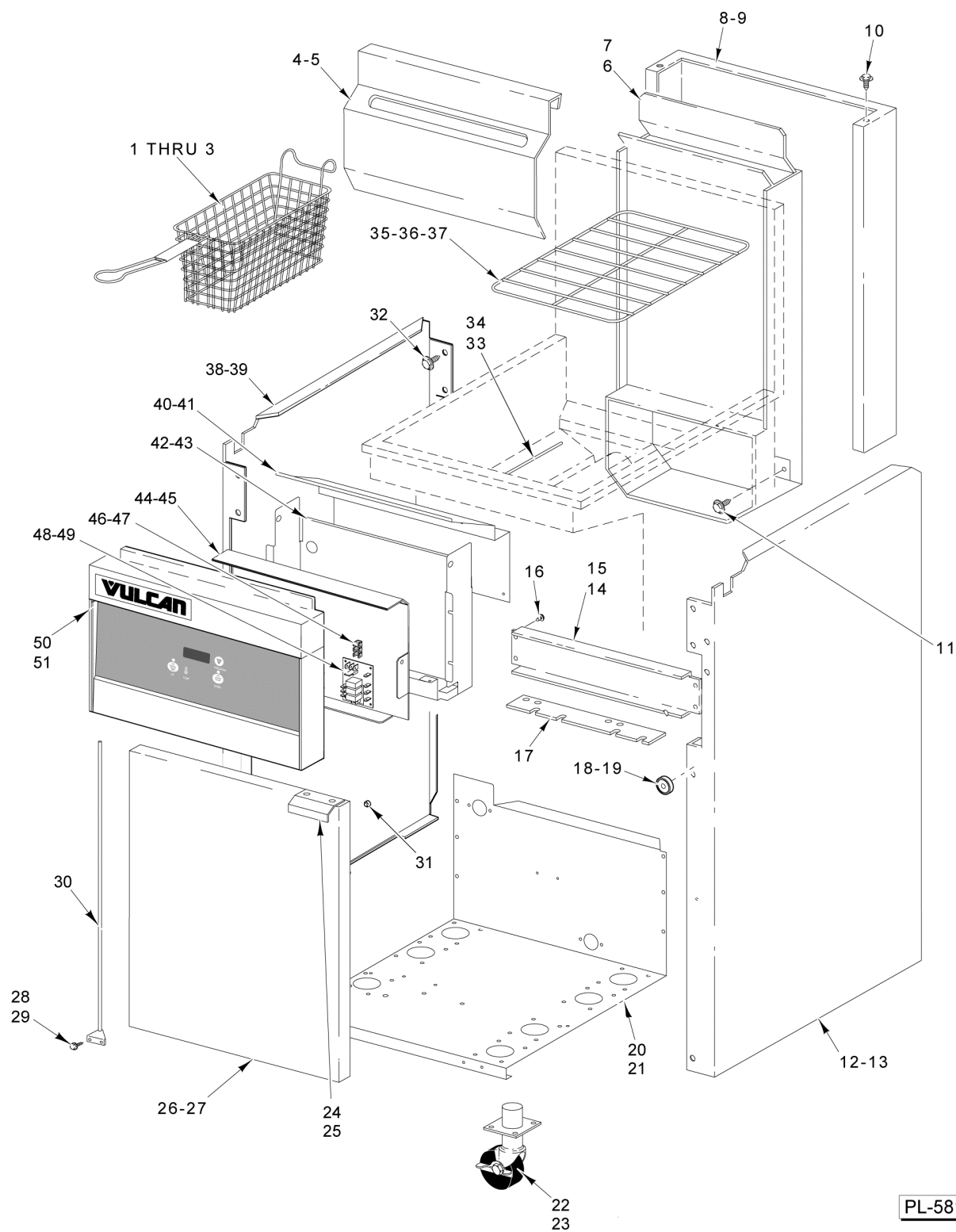
PL-57966

## POWER SUPPLY BOX

**POWER SUPPLY BOX**

| ILLUS.    | PART NO.        | NAME OF PART                                                                                                  | AMT. |
|-----------|-----------------|---------------------------------------------------------------------------------------------------------------|------|
| PL-57966A |                 |                                                                                                               |      |
| 1         | 00-428684-00002 | Lid - Power Supply (Machines Built After 8/16/06).....                                                        | 1    |
| 2         | FE-024-24       | Bushing - Electrical Snap.....                                                                                | 1    |
| 3         | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....                                           | 2    |
| 4         | 00-428716-000G1 | Box - Power Supply (Filter).....                                                                              | 1    |
| 5         | 00-428716-000G2 | Box - Power Supply (Non-Filter).....                                                                          | 1    |
| 6         | NS-047-32       | Lock Nut 4-40 Hex.....                                                                                        | 2    |
| 7         | 00-497125-00001 | Relay - Fill Valve (SPDT, 24 VAC).....                                                                        | 1    |
| 8         | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....                                           | 2    |
| 9         | 00-419317       | Terminal - Stationary - Lug.....                                                                              | 1    |
| 10        | SC-060-23       | Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.....                                                                    | 2    |
| 11        | 00-428864-00001 | Relay - Pump.....                                                                                             | 1    |
| 12        | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....                                           | 2    |
| 13        | 00-411500-00012 | Transformer (120 VAC, 24 V., 40 VA).....                                                                      | 1    |
| 14        | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....                                           | 2    |
| 15        | 00-417856-00001 | Lug - Grounding (With Set Screw).....                                                                         | 1    |
| 16        | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....                                              | 1    |
| 17        | 00-419973-000G1 | Receptacle - Male Power.....                                                                                  | 1    |
| 18        | 00-419973-000G2 | Receptacle - Female Power.....                                                                                | 1    |
| 19        | NS-044-09       | Nut Assy. 10-24 Hex KEPS.....                                                                                 | 1    |
| 20        | WL-004-40       | Lockwasher #10 Helical.....                                                                                   | 1    |
| 21        | SD-037-49       | Self-Tapping Screw 8-18 x 1/2 Hex. Hex Washer Hd., Type AB.....                                               | 4    |
| 22        | 00-857207-00001 | Module - Ignition (Machines Built After 8/16/06).....                                                         | 1    |
| 23        | 00-428684-00001 | Lid - Power Supply Box (Machines Built On Or Before 8/16/06).....                                             | 1    |
| 24        | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....                                           | 2    |
| *25       |                 | Module - Ignition (Machines With Electronic Ignition) (Machines Built On Or Before 8/16/06).....              | 1    |
|           | 00-428685-000G2 | Box - Power Supply (120 V.) (With Filtration) (Incls. Items 1 thru 4 & 6 thru 24).....                        | 1    |
|           | 00-428685-000G5 | Box - Power Supply (Without Filtration) (Incls. Items 1, 2, 3, 5, 6, 8, 9, 10, 12 thru 17, & 19 thru 24)..... | 1    |

\* Order items 1, 2, & 22 for replacement.

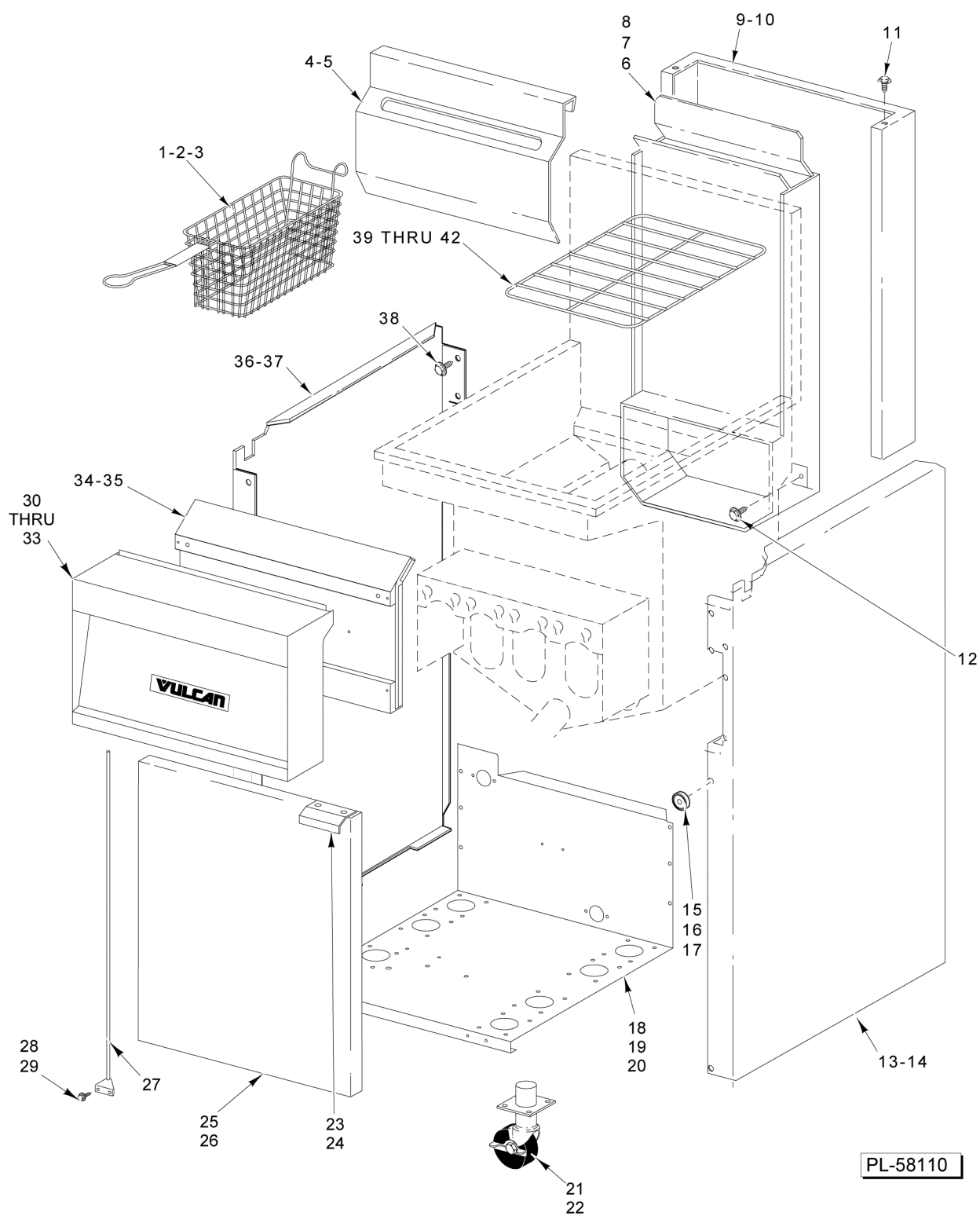


PL-58109

**BODY UNIT  
(1GRC & 1GRD SERIES)**

## BODY UNIT (1GRC & 1GRD SERIES)

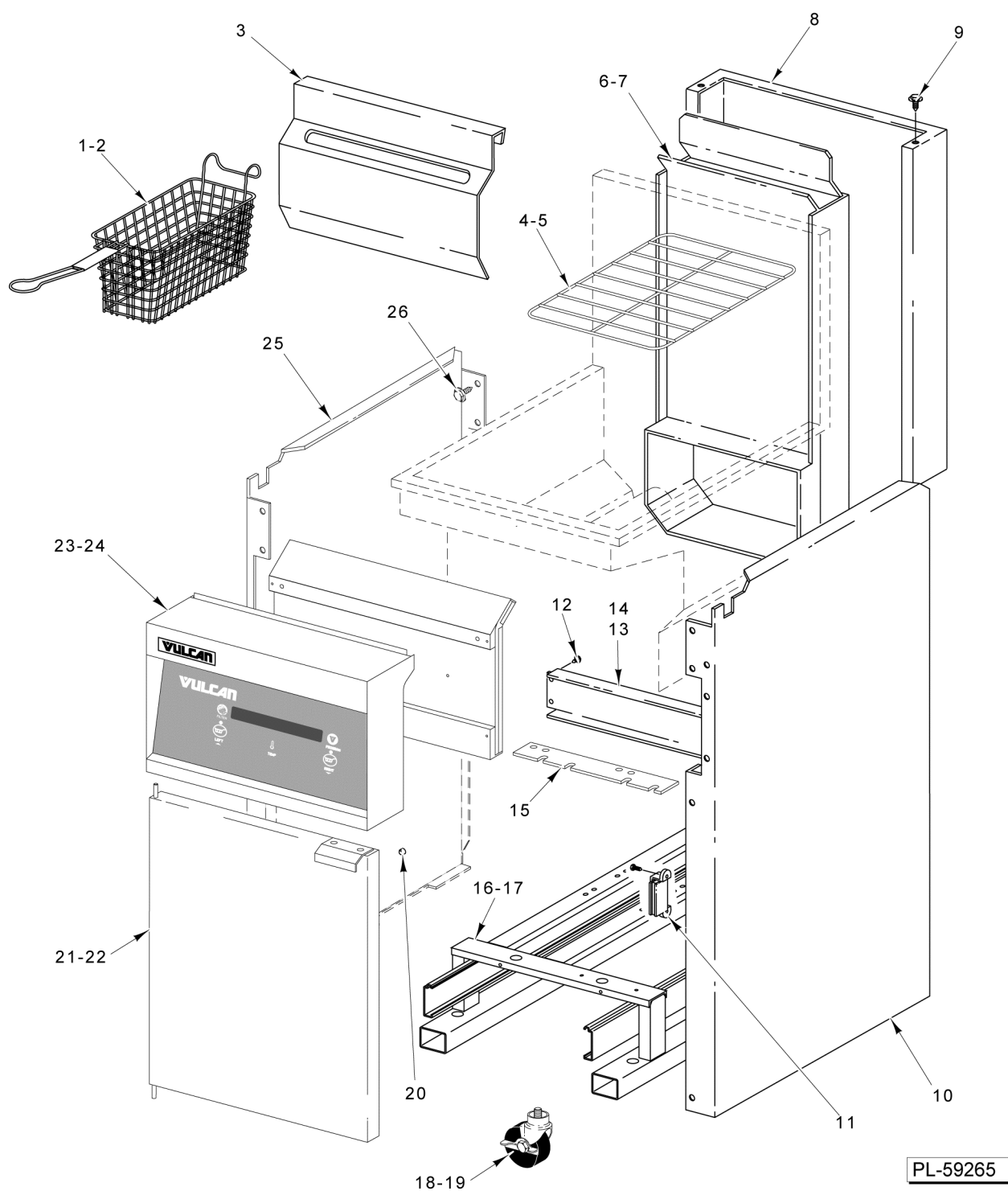
| ILLUS.<br>PL-58109 | PART NO.        | NAME OF PART                                                        | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------|------|
| 1                  | 00-499223-00001 | Basket - Twin (1GR45C & 1GR45D).....                                | 2    |
| 2                  | 00-499223-00002 | Basket - Twin (1GR65C & 1GR65D).....                                | 2    |
| 3                  | 00-499223-00003 | Basket - Twin (1GR85C & 1GR85D).....                                | 1    |
| 4                  | 00-417056-00002 | Hanger - Basket (1GR45C & 1GR45D).....                              | 2    |
| 5                  | 00-418321-00002 | Hanger - Basket (1GR65C/D & 1GR85C/D).....                          | 2    |
| 6                  | 00-418201-000G2 | Flue Assy. (4 Tube) (1GR45C & 1GR45D).....                          | 1    |
| 7                  | 00-418205-000G1 | Flue Assy. (5 Tube) (1GR65C/D & 1GR85C/D).....                      | 1    |
| 8                  | 00-416959-00002 | Wrap - Flue (3 Tube or 4 Tube) (1GR45C & 1GR45D).....               | 1    |
| 9                  | 00-418336-00002 | Wrap - Flue (5 Tube) (SST) (1GR65C/D & 1GR85C/D).....               | 1    |
| 10                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....    | 2    |
| 11                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT.....   | 4    |
| 12                 | 00-419648-00002 | Body - RH Side (SST) (1GR45/65C & 1GR45/65D).....                   | 1    |
| 13                 | 00-420596-00004 | Body - Side (SST) (RH) (1GR85C & 1GR85D).....                       | 1    |
| 14                 | 00-428699-00001 | Brace - Rear (1GR45C & 1GR45D).....                                 | 1    |
| 15                 | 00-428749-00001 | NLA - Obsolete--Brace - Rear (1HG65C & 1HG65/85D).....              | 1    |
| 16                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....    | 2    |
| 17                 | 00-428688-00001 | Bracket - Power Supply Mounting.....                                | 1    |
| 18                 | RS-033-04       | Rivet - Pop.....                                                    | 1    |
| 19                 | 00-497296-000G2 | Magnet Assy.....                                                    | 1    |
| 20                 | 00-497428-00001 | Body - Bottom (1GR45C & 1GR45D).....                                | 1    |
| 21                 | 00-497428-00003 | Body - Bottom (1GR65C/D & 1GR85C/D).....                            | 1    |
| 22                 | 00-421893-00001 | Caster - Plate Mount.....                                           | AR   |
| 23                 | 00-421893-00002 | Caster - Plate Mount.....                                           | AR   |
| 24                 | 00-419653       | Handle - Door.....                                                  | 1    |
| 25                 | RS-033-09       | Rivet - Pop (0.187).....                                            | 2    |
| 26                 | 00-499487-000G1 | Door Assy. (LH) (1GR45C & 1GR45D).....                              | 1    |
| 27                 | 00-499487-000G5 | Door Assy. (LH) (1GR65C/D & 1GR85C/D).....                          | 1    |
| 28                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....    | 2    |
| 29                 | NS-044-09       | Nut Assy. 10-24 Hex KEPS.....                                       | 2    |
| 30                 | 00-428023-000G2 | Hinge Assy.....                                                     | 1    |
| 31                 | 00-420769-00001 | Bumper - Rubber.....                                                | 1    |
| 32                 | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB..... | AR   |
| 33                 | 00-419592-00001 | Clip - Thermistor Probe.....                                        | 1    |
| 34                 | 00-419379-00001 | Probe - Thermistor.....                                             | 1    |
| 35                 | 00-427883-00002 | Screen - Basket Support (1GR45C & 1GR45D).....                      | 1    |
| 36                 | 00-427883-00003 | Screen - Basket Support (1GR65C & 1GR65D).....                      | 1    |
| 37                 | 00-427883-00004 | Screen - Basket Support (1GR85C & 1GR85D).....                      | 1    |
| 38                 | 00-419648-00001 | Body - LH Side (SST) (1GR45/65C & 1GR45/65D).....                   | 1    |
| 39                 | 00-420596-00003 | Body - LH Side (SST) (1GR85C & 1GR85D).....                         | 1    |
| 40                 | 00-428548-00001 | Heat Shield (1GR45C & 1GR45D).....                                  | 1    |
| 41                 | 00-428548-00002 | Heat Shield (1GR65/85C & 1GR65/85D).....                            | 1    |
| 42                 | 00-428542-00001 | Deflector Assy. (1GR45C & 1GR45D).....                              | 1    |
| 43                 | 00-428689-00001 | Deflector Assy. (1GR65C/D & 1GR85C/D).....                          | 1    |
| 44                 | 00-428541-00001 | Plate - Control Mounting (1GR45C & 1GR45D).....                     | 1    |
| 45                 | 00-428690-00001 | Plate - Control Mounting (1GR65C/D & 1GR85C/D).....                 | 1    |
| 46                 | 00-419317       | Terminal - Stationary.....                                          | 1    |
| 47                 | SC-060-23       | Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.....                          | 2    |
| 48                 | 00-427759-00001 | Control - Interface.....                                            | 1    |
| 49                 | SD-024-40       | Self-Tapping Screw 6-32 x 5/8 Phil. Pan Hd., Type TT (SST).....     | 4    |
| 50                 | 00-426806-000G1 | Frame - Front Assy. (1GR45C & 1GR45D).....                          | 1    |
| 51                 | 00-426806-000G4 | Frame - Front Assy. (1GR65C/D & 1GR85C/D).....                      | 1    |



**BODY UNIT (1GRM)**

**BODY UNIT (1GRM)**

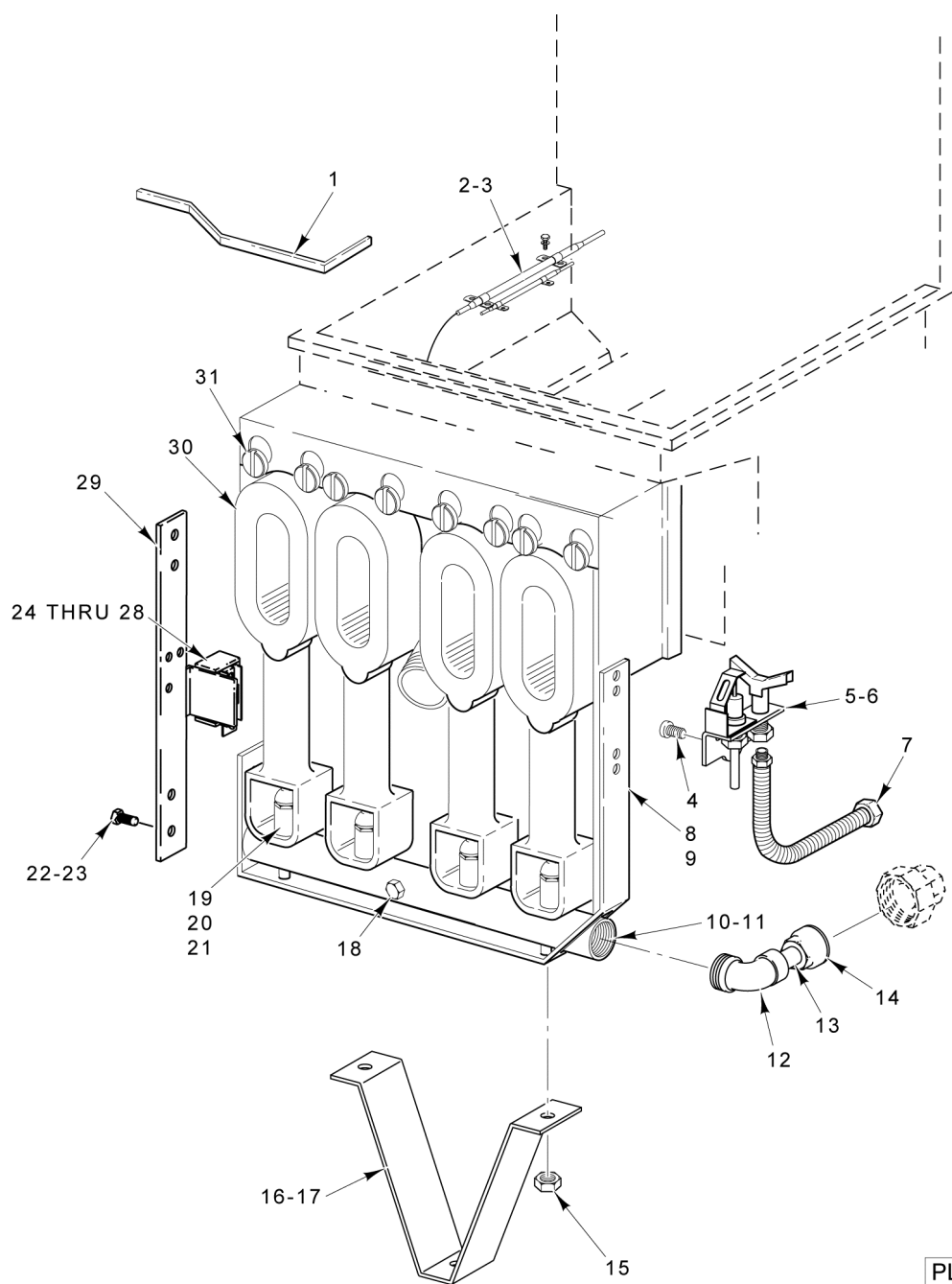
| ILLUS.<br>PL-58110 | PART NO.        | NAME OF PART                                                        | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------|------|
| 1                  | 00-499223-00001 | Basket - Twin (1GR35M & 1GR45M).....                                | 2    |
| 2                  | 00-499223-00002 | Basket - Twin (1GR65M).....                                         | 2    |
| 3                  | 00-499223-00003 | Basket - Twin (1GR85M).....                                         | 1    |
| 4                  | 00-417056-00002 | Hanger - Basket (1GR35M & 1GR45M).....                              | 2    |
| 5                  | 00-418321-00002 | Hanger - Basket (1GR65M & 1GR85M).....                              | 2    |
| 6                  | 00-416994-000G2 | Flue Assy. (3 Tube) (1GR35M).....                                   | 1    |
| 7                  | 00-418201-000G2 | Flue Assy. (4 Tube) (1GR45M).....                                   | 1    |
| 8                  | 00-418205-000G2 | Flue Assy. (5 Tube) (1GR65M & 1GR85M).....                          | 1    |
| 9                  | 00-416959-00002 | Wrap - Flue (3 Tube or 4 Tube) (SST) (1GR35M & 1GR45M).....         | 1    |
| 10                 | 00-418336-00002 | Wrap - Flue (5 Tube) (SST) (1GR65M & 1GR85M).....                   | 1    |
| 11                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....    | 2    |
| 12                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT.....   | 4    |
| 13                 | 00-419648-00002 | Body - RH Side (SST) (1GR35M, 1GR45M, & 1GR65M).....                | 1    |
| 14                 | 00-420596-00004 | Body - Side (SST) (RH) (1GR85M).....                                | 1    |
| 15                 | 00-497296-00001 | Magnet - Door.....                                                  | 1    |
| 16                 | RS-033-04       | Rivet - Pop.....                                                    | 1    |
| 17                 | 00-497296-000G2 | Magnet Assy.....                                                    | 2    |
| 18                 | 00-497428-00001 | Body - Bottom (1GR35M & 1GR45M).....                                | 1    |
| 19                 | 00-497428-00003 | Body - Bottom (1GR65M).....                                         | 1    |
| 20                 | 00-497428-00004 | Body - Bottom (1GR85M).....                                         | 1    |
| 21                 | 00-421893-000G1 | Caster - Plate Mount (Set of Four).....                             | AR   |
| 22                 | 00-421893-000G1 | Caster - Plate Mount (Set of Four).....                             | AR   |
| 23                 | 00-419653       | Handle - Door.....                                                  | 1    |
| 24                 | RS-033-09       | Rivet - Pop (0.187).....                                            | 2    |
| 25                 | 00-499487-000G1 | Door Assy. (LH) (1GR35M & 1GR45M).....                              | 1    |
| 26                 | 00-499487-000G5 | Door Assy. (LH) (1GR65M & 1GR85M).....                              | 1    |
| 27                 | 00-428023-000G2 | Hinge Assy.....                                                     | 1    |
| 28                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....    | 2    |
| 29                 | NS-044-09       | Nut Assy. 10-24 Hex KEPS.....                                       | 2    |
| 30                 | 00-428116-000G1 | Frame - Front Assy. (1GR35M & 1GR45M).....                          | 1    |
| 31                 | 00-428116-000G2 | Frame - Front Assy. (1GR65M & 1GR85M).....                          | 1    |
| 32                 | 00-417700-00002 | Nameplate (6 In.).....                                              | 1    |
| 33                 | NS-047-79       | Pal Nut 3/16.....                                                   | 2    |
| 34                 | 00-418379-000G1 | Heat Shield (1GR35M & 1GR45M).....                                  | 1    |
| 35                 | 00-418324-000G1 | Heat Shield (1GR65M & 1GR85M).....                                  | 1    |
| 36                 | 00-419648-00001 | Body - LH Side (SST) (1GR35M, 1GR45M, & 1GR65M).....                | 1    |
| 37                 | 00-420596-00003 | Body - Side (SST) (LH) (1GR85M).....                                | 1    |
| 38                 | SD-036-03       | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB..... | AR   |
| 39                 | 00-427883-00001 | Screen - Basket Support Screen - Basket Support (1GR35M).....       | 1    |
| 40                 | 00-427883-00002 | Screen - Basket Support (1GR45M).....                               | 1    |
| 41                 | 00-427883-00003 | Screen - Basket Support (1GR65M).....                               | 1    |
| 42                 | 00-427883-00004 | Screen - Basket Support (1GR85M).....                               | 1    |



**BODY UNIT  
(FRYERS WITH FILTER)**

### BODY UNIT (FRYERS WITH FILTER)

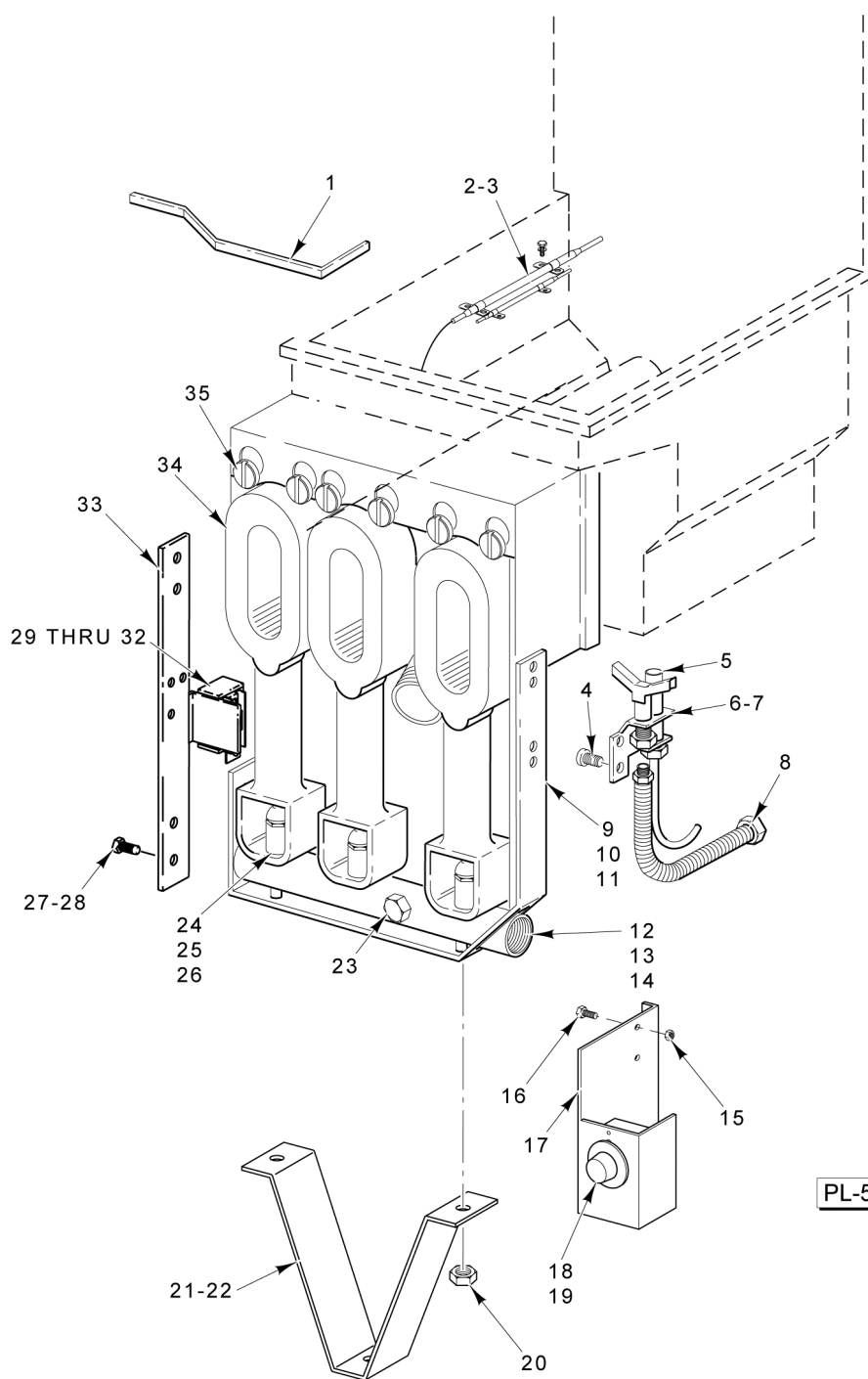
| ILLUS.<br>PL-59265 | PART NO.        | NAME OF PART                                                      | AMT. |
|--------------------|-----------------|-------------------------------------------------------------------|------|
| 1                  | 00-499223-00003 | Basket - Twin (1GR85CF/DF).....                                   | AR   |
| 2                  | 00-499223-00001 | Basket - Twin (1GR45CF/DF).....                                   | 1    |
| 3                  | 00-418321-00002 | Hanger - Basket (1GR85CF/DF).....                                 | 1    |
| 4                  | 00-427883-00004 | Screen - Basket Support (1GR85CF/DF).....                         | 1    |
| 5                  | 00-427883-00002 | Screen - Basket Support (1GR45CF/DF).....                         | 1    |
| 6                  | 00-418205-000G2 | Flue Assy. (1GR85CF/DF).....                                      | 1    |
| 7                  | 00-418201-000G3 | Flue Assy. (1GR45CF/DF).....                                      | 1    |
| 8                  | 00-418336-00002 | Flue - Wrap (SST) (1GR85CF/DF).....                               | 1    |
| 9                  | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....  | AR   |
| 10                 | 00-419777-00004 | Body - Side (SST).....                                            | 1    |
| 11                 | 00-497296-000G2 | Magnet Assy. - Door.....                                          | 1    |
| 12                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....  | AR   |
| 13                 | 00-428699-00002 | Brace - Rear (1GR45CF/DF).....                                    | 1    |
| 14                 | 00-428749-00002 | NLA - Obsolete--Brace - Rear.....                                 | 1    |
| 15                 | 00-428688-00001 | Bracket - Power Supply Mounting.....                              | 1    |
| 16                 | 00-956903-000G1 | Base Assy. - Frame (1GR45CF/DF).....                              | 1    |
| 17                 | 00-956906-000G3 | Base Assy. - Frame (1GR85CF/DF).....                              | AR   |
| 18                 | 00-418907-00001 | Caster - Swivel Assy. (Adjustable).....                           | 2    |
| 19                 | 00-418907-00003 | Caster - Plate Mount (4 In.).....                                 | 2    |
| 20                 | 00-420769-00001 | Bumper - Rubber.....                                              | 1    |
| 21                 | 00-499487-000G7 | Door Assy. - With Hinge (LH) (1GR85CF/DF).....                    | 1    |
| 22                 | 00-499487-000G3 | Door Assy. - With Hinge (LH) (1GR45CF/DF).....                    | 1    |
| 23                 | 00-426806-000G1 | Frame - Front Assy. (1GR45CF/DF).....                             | AR   |
| 24                 | 00-426806-000G4 | Frame - Front Assy. (1GR85CF/DF).....                             | 1    |
| 25                 | 00-419777-00003 | Body - Side (SST).....                                            | 1    |
| 26                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT..... | AR   |



# **BURNER COMPONENTS (1GRC & 1GRD SERIES)**

## BURNER COMPONENTS (1GRC & 1GRD SERIES)

| ILLUS.<br>PL-59255 | PART NO.        | NAME OF PART                                                      | AMT. |
|--------------------|-----------------|-------------------------------------------------------------------|------|
| 1                  | 00-409300-00005 | Rod - Clean-Out.....                                              | 1    |
| 2                  | 00-417522-00003 | Clip - Capillary.....                                             | 4    |
| 3                  | SD-035-02       | Self-Tapping Screw 8-18 x 3/8 Hex. Hex Washer Hd., Type AB.....   | 4    |
| 4                  | SC-018-32       | Mach. Screw 8-32 x 3/8 Slotted Pan Hd.....                        | 2    |
| 5                  | 00-419316-00001 | Pilot (Nat. Gas) (W/Electronic Ignition).....                     | 1    |
| 6                  | 00-419316-00002 | Pilot (L.P. Gas) (W/Electronic Ignition).....                     | 1    |
| 7                  | 00-426505-00023 | Tube - Flex 1/4 O.D. x 23 In. Lg.....                             | 1    |
| 8                  | 00-418211-00001 | Hanger - Manifold (4 Tube).....                                   | 1    |
| 9                  | 00-418317-00001 | Hanger - Manifold (5 Tube).....                                   | 1    |
| 10                 | 00-418212-00001 | Manifold - Burner (4 Tube).....                                   | 1    |
| 11                 | 00-418318-00001 | Manifold - Burner (5 Tube).....                                   | 1    |
| 12                 | FP-086-74       | Elbow - Street 1/2 x 90 Deg. (Brass).....                         | 1    |
| 13                 | FP-059-01       | Pipe 1/2 x 1 3/4 TBE.....                                         | 1    |
| 14                 | FP-022-11       | Union - Pipe.....                                                 | 1    |
| 15                 | NS-047-72       | Lock Nut 1/4-20.....                                              | 2    |
| 16                 | 00-420561-00001 | Bracket - Support (1GR45C & 1GR45D).....                          | 1    |
| 17                 | 00-420562-00001 | Bracket - Support (1GR65/85C & 1GR65/85D).....                    | 1    |
| 18                 | FP-085-53       | Pipe Plug 1/8.....                                                | 1    |
| 19                 | 00-010901-00039 | Orifice - Spud (39 Drill).....                                    | AR   |
| 20                 | 00-010901-00052 | Orifice - Spud (LP Gas) (3000-5000 ft.).....                      | AR   |
| 21                 | 00-410695-00001 | Extension - Orifice.....                                          | AR   |
| 22                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT..... | AR   |
| 23                 | NS-046-52       | Nut Assy. 1/4-20 Hex.....                                         | AR   |
| 24                 | 00-419548       | Bracket - Hi-Limit.....                                           | 1    |
| 25                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT..... | 4    |
| 26                 | NS-046-52       | Nut Assy. 1/4-20 Hex.....                                         | 4    |
| 27                 | SD-036-80       | Self-Tapping Screw 8-32 x 3/8 Hex Washer Hd., Type TT.....        | 2    |
| 28                 | 00-410840-00002 | Box - Control With Stuffing Hi-Limit.....                         | 1    |
| 29                 | 00-417714-00001 | Extension - Hanger.....                                           | 1    |
| 30                 | 00-410681-00001 | Burner.....                                                       | AR   |
| 31                 | 00-428035-00001 | Bolt - Shoulder.....                                              | AR   |
|                    | 00-427953-00001 | Bracket - Tank To Pilot.....                                      | 1    |
|                    | 00-427952-00001 | Bracket - Pilot Mounting.....                                     | 1    |
|                    | SC-027-55       | Mach. Screw 10-32 x 1/4 Slotted Rd. Hd. (Brass).....              | 2    |
|                    | 00-419359       | Cable - Spark Ignitor (36 In.).....                               | 1    |

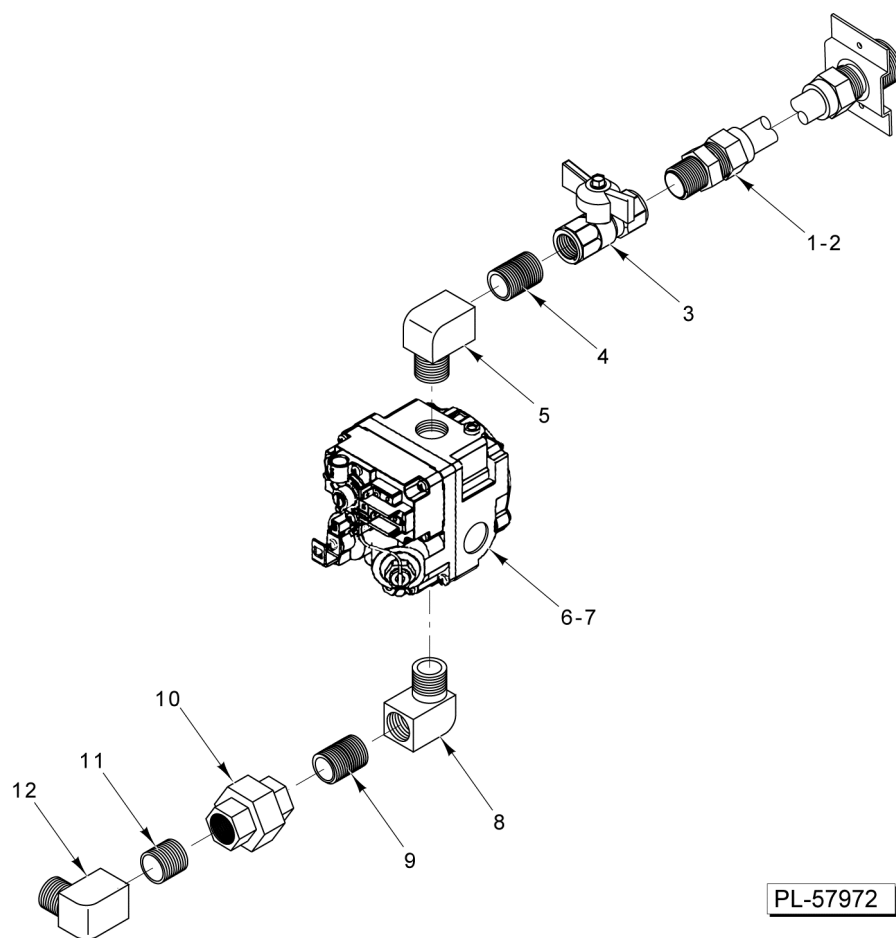


PL-59256

## BURNER COMPONENTS (1GRM SERIES)

## BURNER COMPONENTS (1GRM SERIES)

| ILLUS.<br>PL-59256 | PART NO.        | NAME OF PART                                                      | AMT. |
|--------------------|-----------------|-------------------------------------------------------------------|------|
| 1                  | 00-409300-00005 | Rod - Clean-Out.....                                              | 1    |
| 2                  | 00-417522-00003 | Clip - Capillary.....                                             | 4    |
| 3                  | SD-035-02       | Self-Tapping Screw 8-18 x 3/8 Hex. Hex Washer Hd., Type AB.....   | 4    |
| 4                  | SC-018-32       | Mach. Screw 8-32 x 3/8 Slotted Pan Hd.....                        | 2    |
| 5                  | 00-410839-00004 | Thermopile - Millivolt (500 MV).....                              | 2    |
| 6                  | 00-412212-00007 | Pilot (Nat. Gas).....                                             | 1    |
| 7                  | 00-412212-00002 | Pilot (L.P. Gas).....                                             | 1    |
| 8                  | 00-426505-00023 | Tube - Flex 1/4 O.D. x 23 In. Lg.....                             | 1    |
| 9                  | 00-418208-00001 | Hanger - Manifold (3 Tube) (1GR35M).....                          | 1    |
| 10                 | 00-418211-00001 | Hanger - Manifold (4 Tube) (1GR45M).....                          | 1    |
| 11                 | 00-418317-00001 | Hanger - Manifold (5 Tube) (1GR65/85M).....                       | 1    |
| 12                 | 00-418209-00001 | Manifold - Burner (3 Tube) (1GR35M).....                          | 1    |
| 13                 | 00-418212-00001 | Manifold - Burner (4 Tube) (1GR45M).....                          | 1    |
| 14                 | 00-418318-00001 | Manifold - Burner (5 Tube) (1GR65/85M).....                       | 1    |
| 15                 | NS-046-52       | Nut Assy. 1/4-20 Hex.....                                         | 6    |
| 16                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT..... | 2    |
| 17                 | 00-497089-00001 | Bracket - Control.....                                            | 1    |
| 18                 | 00-408659-00005 | Knob - Thermostat.....                                            | 1    |
| 19                 | 00-913153       | Kit - Thermostat (Incls. Knob and Screws).....                    | 1    |
| 20                 | NS-047-72       | Lock Nut 1/4-20.....                                              | 2    |
| 21                 | 00-420561-00001 | Bracket - Support (1GR35/45M).....                                | 1    |
| 22                 | 00-420562-00001 | Bracket - Support (1GR65/85M).....                                | 1    |
| 23                 | FP-085-53       | Pipe Plug 1/8.....                                                | 1    |
| 24                 | 00-010901-00039 | Orifice - Spud (39 Drill).....                                    | AR   |
| 25                 | 00-010901-00052 | Orifice - Spud (LP Gas) (3000-5000 ft.).....                      | AR   |
| 26                 | 00-410695-00001 | Extension - Orifice.....                                          | AR   |
| 27                 | SD-015-24       | Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT.....      | AR   |
| 28                 | NS-044-14       | Nut Assy. 1/4-20 Hex KEPS.....                                    | AR   |
| 29                 | SD-037-70       | Self-Tapping Screw 1/4-20 x 1/2 Hex. Hex Washer Hd., Type TT..... | 4    |
| 30                 | NS-046-52       | Nut Assy. 1/4-20 Hex.....                                         | 4    |
| 31                 | SD-036-80       | Self-Tapping Screw 8-32 x 3/8 Hex Washer Hd., Type TT.....        | 2    |
| 32                 | 00-410840-00002 | Box - Control With Stuffing - Hi-Limit.....                       | 1    |
| 33                 | 00-417714-00001 | Extension - Hanger.....                                           | 1    |
| 34                 | 00-410681-00001 | Burner.....                                                       | AR   |
| 35                 | 00-428035-00001 | Bolt - Shoulder.....                                              | AR   |

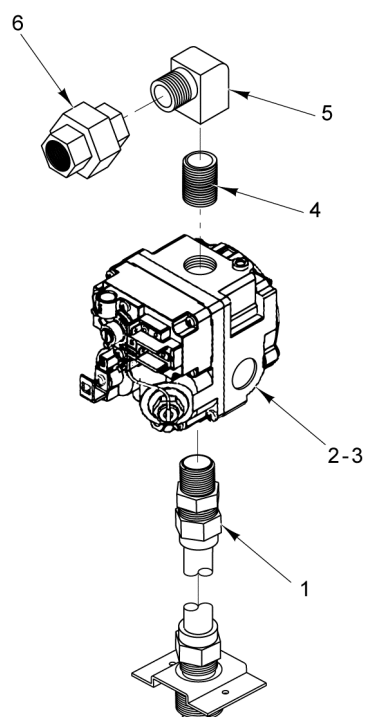


**GAS VALVE  
(1GRC & 1GRD SERIES)  
(PREVIOUS CONSTRUCTION)**

**GAS VALVE  
(1GRC & 1GRD SERIES)  
(PREVIOUS CONSTRUCTION)**

| ILLUS.    | PART NO.        | NAME OF PART                                         | AMT. |
|-----------|-----------------|------------------------------------------------------|------|
| PL-57972A |                 |                                                      |      |
| 1         | 00-427882-000G2 | Gas Inlet (1GR45C & 1GR45D).....                     | 1    |
| 2         | 00-427882-000G3 | Gas Inlet (1GR65/85C & 1GR65/85D).....               | 1    |
| 3         | 00-428472-00001 | Valve - Ball.....                                    | 1    |
| 4         | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 5         | FP-086-74       | Elbow - Street 1/2 x 90 Deg. (Brass).....            | 1    |
| *6        | 00-410841-00028 | Valve - Combination (NAT) (Electronic Ignition)..... | 1    |
| *7        | 00-410841-00029 | Valve - Combination (LP) (Electronic Ignition).....  | 1    |
| 8         | FP-086-74       | Elbow - Street 1/2 x 90 Deg. (Brass).....            | 1    |
| 9         | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 10        | FP-022-11       | Union - Pipe.....                                    | 1    |
| 11        | FP-035-94       | Pipe 1/2 x 1-1/2 TBE.....                            | 1    |
| 12        | FP-086-74       | Elbow - Street 1/2 x 90 Deg. (Brass).....            | 1    |
|           | 00-427751-000G1 | Harness - Section.....                               | 1    |

\* Order harness 00-427751-000G1 when replacing valve.

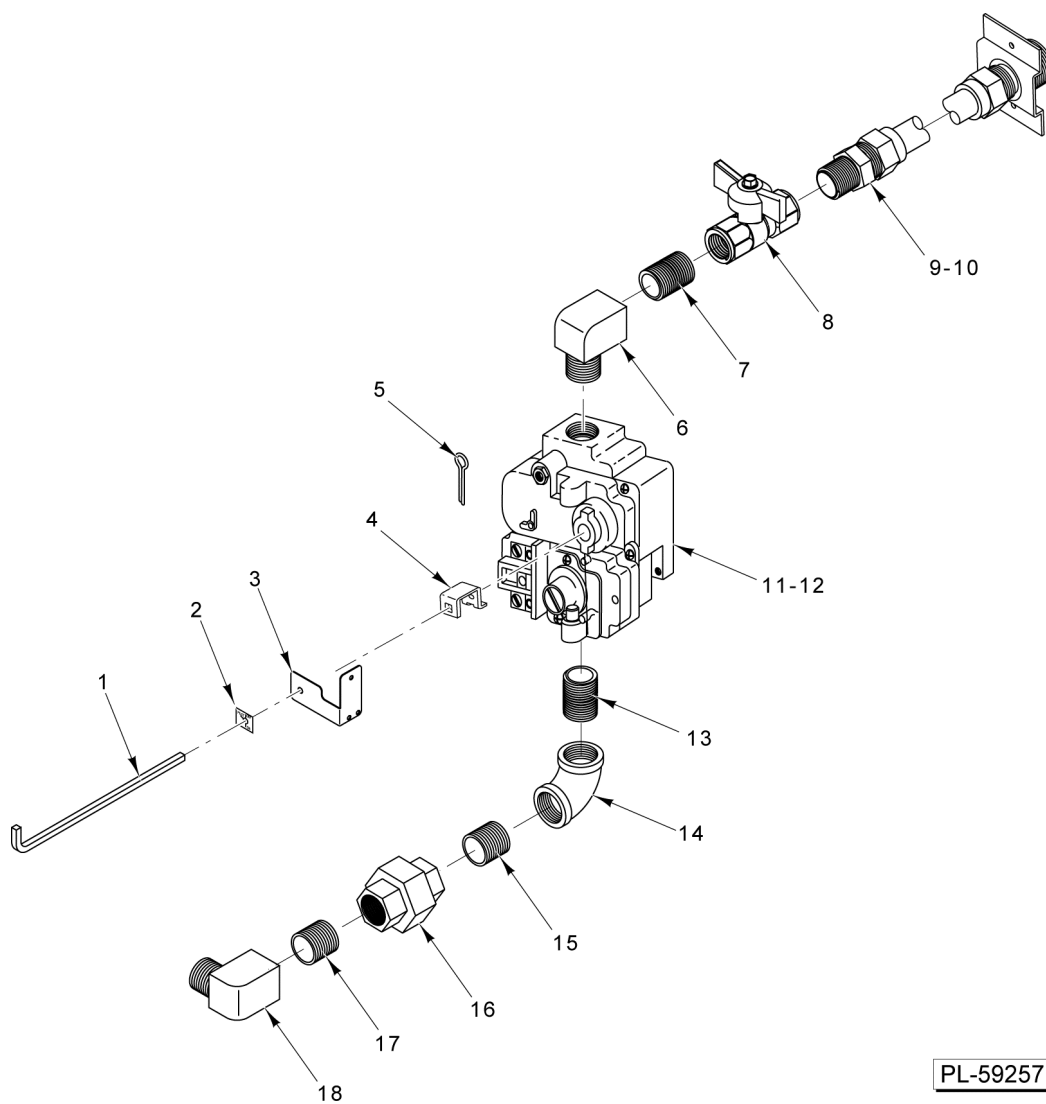


PL-59258

**GAS VALVE  
(1GRC & 1GRD SERIES)  
(CURRENT CONSTRUCTION)**

**GAS VALVE  
(1GRC & 1GRD SERIES)  
(CURRENT CONSTRUCTION)**

| ILLUS.   | PART NO.        | NAME OF PART                                         | AMT. |
|----------|-----------------|------------------------------------------------------|------|
| PL-59258 |                 |                                                      |      |
| 1        | 00-427882-000G3 | Tube - Flex (Gas Inlet).....                         | 1    |
| 2        | 00-410841-00028 | Valve - Combination (NAT) (Electronic Ignition)..... | 1    |
| 3        | 00-410841-00029 | Valve - Combination (LP) (Electronic Ignition).....  | 1    |
| 4        | FP-013-17       | Elbow - Street 1/2 x 90 Deg.....                     | 1    |
| 5        | FP-035-95       | Pipe 1/2 x 2 TBE.....                                | 1    |
| 6        | FP-022-11       | Union - Pipe.....                                    | 1    |

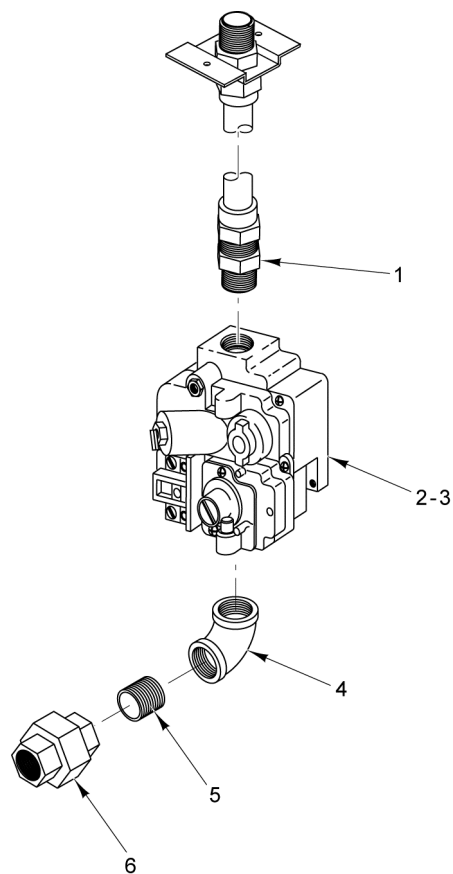


PL-59257

**GAS VALVE  
(1GRM SERIES)  
(PREVIOUS CONSTRUCTION)**

**GAS VALVE  
(1GRM SERIES)  
(PREVIOUS CONSTRUCTION)**

| ILLUS.   | PART NO.        | NAME OF PART                                                | AMT. |
|----------|-----------------|-------------------------------------------------------------|------|
| PL-59257 |                 |                                                             |      |
| 1        | 00-413433-00006 | Lever - Valve.....                                          | 1    |
| 2        | 00-417896-00001 | Plate - Control Valve.....                                  | 1    |
| 3        | 00-428755-00002 | Bracket - Pilot Lever.....                                  | 1    |
| 4        | 00-412080-00001 | Adapter - Knob (Use Existing Screw Provided With Knob)..... | 1    |
| 5        | PC-003-38       | Pin - Cotter.....                                           | 1    |
| 6        | FP-086-74       | Elbow - Street 1/2 x 90 Deg. (Brass).....                   | 1    |
| 7        | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                                   | 1    |
| 8        | 00-428472-00001 | Valve - Ball.....                                           | 1    |
| 9        | 00-427882-000G1 | Gas Inlet (1GR35M, 1GR45M, 1GR65M).....                     | 1    |
| 10       | 00-427882-000G2 | Gas Inlet (1GR85M).....                                     | 1    |
| 11       | 00-410841-00022 | Valve - Combination (NAT) (Manual Ignition).....            | 1    |
| 12       | 00-410841-00023 | Valve - Combination (LP) (Manual Ignition).....             | 1    |
| 13       | FP-035-95       | Pipe 1/2 x 2 TBE.....                                       | 1    |
| 14       | FP-077-68       | Elbow 1/2 x 90 Deg.....                                     | 1    |
| 15       | FP-035-94       | Pipe 1/2 x 1-1/2 TBE.....                                   | 1    |
| 16       | FP-022-11       | Union - Pipe.....                                           | 1    |
| 17       | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                                   | 1    |
| 18       | FP-086-74       | Elbow - Street 1/2 x 90 Deg. (Brass).....                   | 1    |

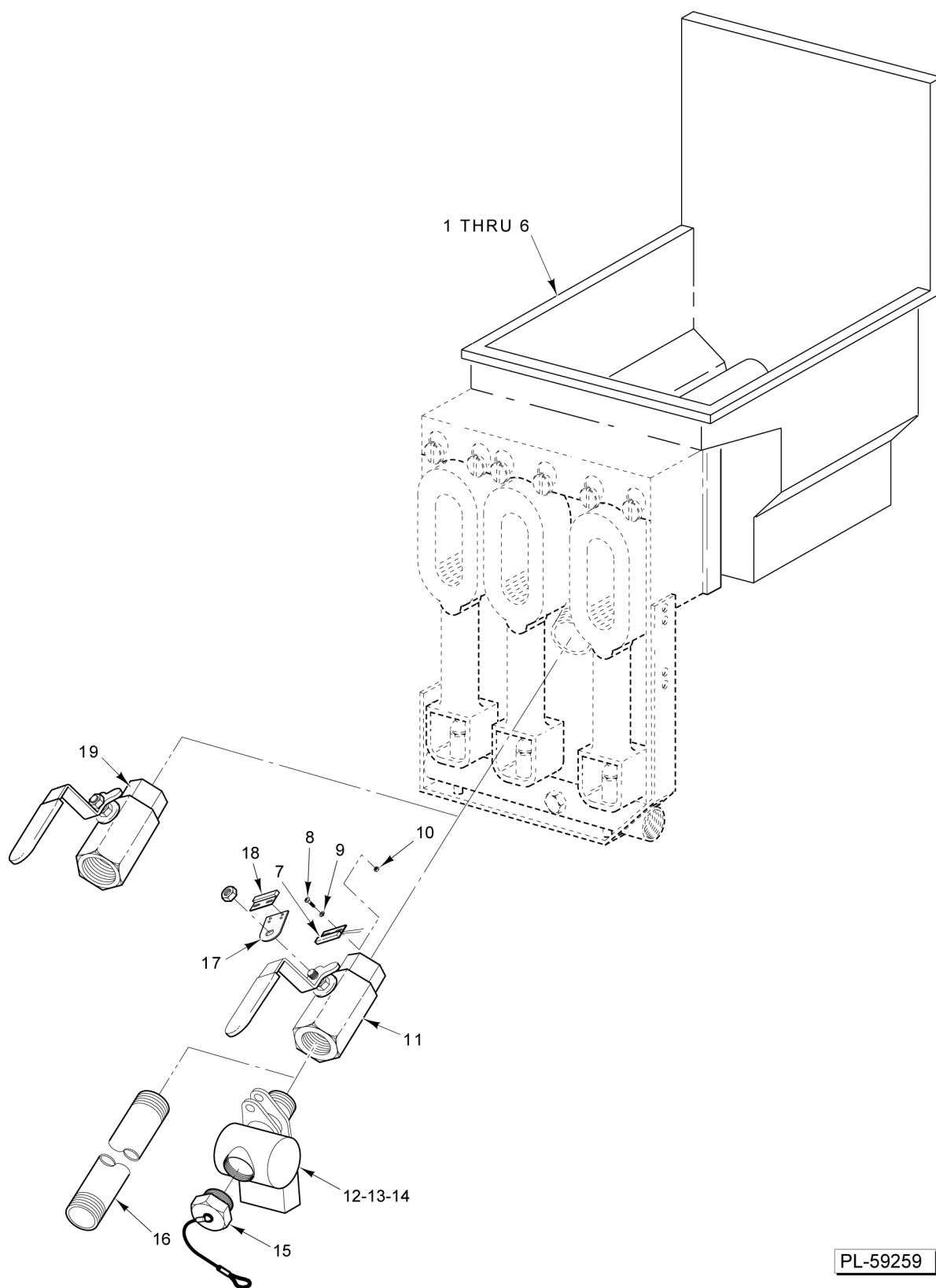


PL-59264

**GAS VALVE  
(1GRM SERIES)  
(CURRENT CONSTRUCTION)**

**GAS VALVE  
(1GRM SERIES)  
(CURRENT CONSTRUCTION)**

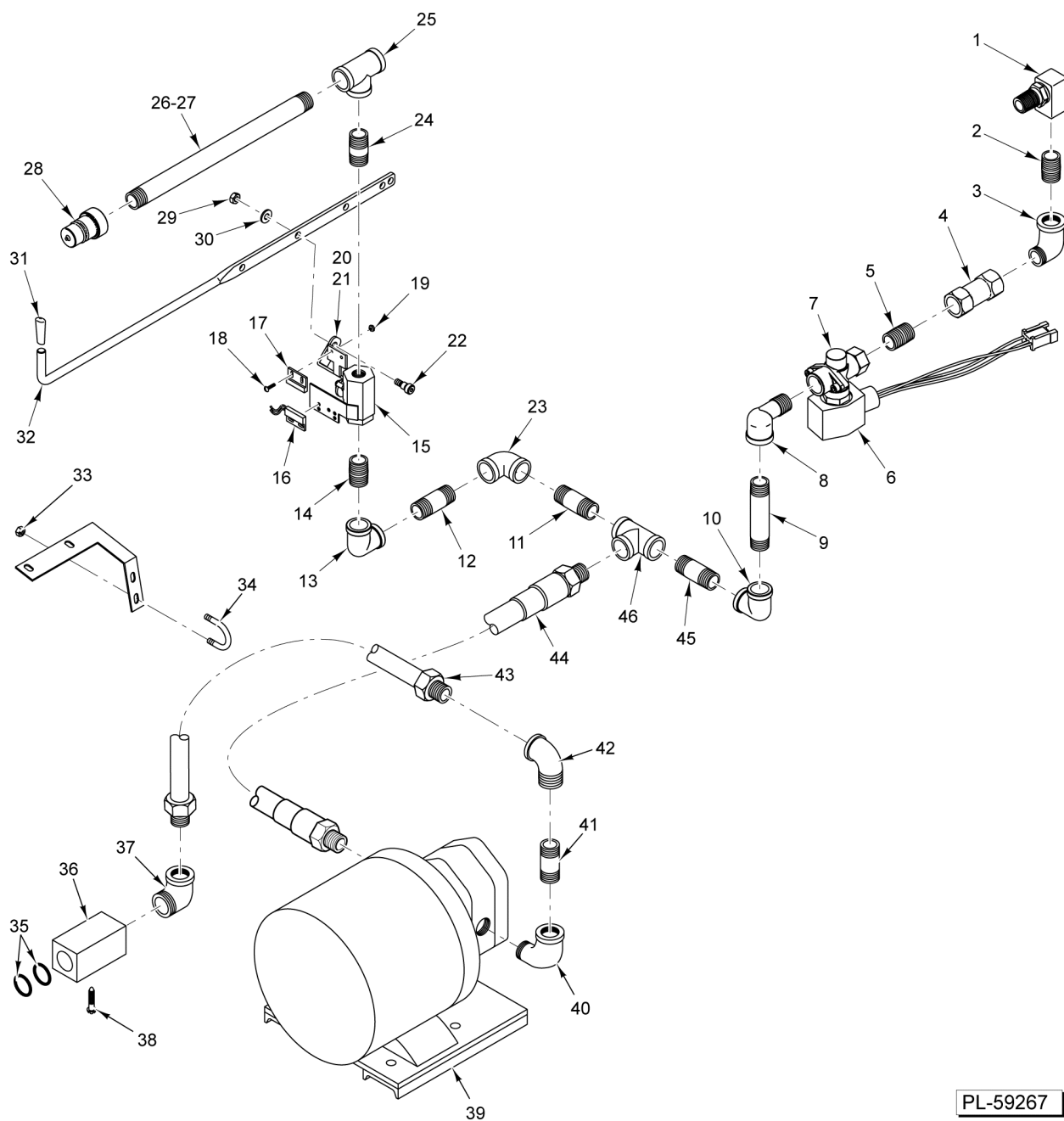
| ILLUS.   | PART NO.        | NAME OF PART                                     | AMT. |
|----------|-----------------|--------------------------------------------------|------|
| PL-59264 |                 |                                                  |      |
| 1        | 00-427882-000G3 | Tube - Flex (Gas Inlet).....                     | 1    |
| 2        | 00-410841-00022 | Valve - Combination (NAT) (Manual Ignition)..... | 1    |
| 3        | 00-410841-00023 | Valve - Combination (LP) (Manual Ignition).....  | 1    |
| 4        | FP-013-17       | Elbow - Street 1/2 x 90 Deg.....                 | 1    |
| 5        | FP-035-95       | Pipe 1/2 x 2 TBE.....                            | 1    |
| 6        | FP-022-11       | Union - Pipe.....                                | 1    |



### TANK AND DRAIN ASSEMBLY

## TANK AND DRAIN ASSEMBLY

| ILLUS.   | PART NO.        | NAME OF PART                                                              | AMT. |
|----------|-----------------|---------------------------------------------------------------------------|------|
| PL-59259 |                 |                                                                           |      |
| 1        | 00-499700-000G2 | Tank Assy. (1GR35M) (SST).....                                            | 1    |
| 2        | 00-499701-000G2 | Tank Assy. (1GR45 Series) (SST).....                                      | 1    |
| 3        | 00-499702-000G2 | Tank Assy. (1GR65 Series) (SST).....                                      | 1    |
| 4        | 00-499703-000G2 | Tank Assy. (1GR85C/D & 1GR85CF/DF) (SST).....                             | 1    |
| 5        | 00-956908-000G1 | Tank Assy. (1GR45CF/DF).....                                              | 1    |
| 6        | 00-956908-000G2 | Tank Assy. (1GR65CF/DF).....                                              | 1    |
| 7        | 00-426805-000G1 | Switch Assy. (1GR45C/D & 1GR65C/D).....                                   | 1    |
| 8        | SC-018-55       | Mach. Screw 4-40 x 1/2 Phil. Pan Hd.....                                  | 4    |
| 9        | WL-003-03       | Lockwasher #4 Helical.....                                                | 4    |
| 10       | NS-044-01       | Nut Assy. 4-40 Hex KEPS.....                                              | 4    |
| 11       | 00-426803-000G9 | Valve - Drain Assy. (1-1/4) (RH) (With Magnet) (1GR45C/D & 1GR85C/D)..... | 1    |
| 12       | 00-956829-000G1 | Pipe - Drain (1GR45CF/DF & 1GR85CF/DF).....                               | 1    |
| 13       | 00-420726-00002 | Flange - Pipe (11/4 In.) (1GR45CF/DF & 1GR85CF/DF).....                   | 1    |
| 14       | 00-420553-00002 | Gasket - Silicone (1GR45CF/DF & 1GR85CF/DF).....                          | 1    |
| 15       | 00-497571-000G1 | Plug - Drain (1GR45CF/DF & 1GR85CF/DF).....                               | 1    |
| 16       | FP-085-74       | Pipe 11/4 x 63/4 (1GR35, 1GR45C/D, 1GR65C/D, & 1GR85C/D).....             | 1    |
| 17       | 00-426798-00002 | Plate - Switch (1GR45C/D & 1GR65C/D).....                                 | 1    |
| 18       | 00-426801-00002 | Magnet - Switch Element Head (1GR45C/D & 1GR65C/D).....                   | 1    |
| 19       | 00-958392-000G2 | Valve Assy. - Drain (RH) (1 1/4 In.) (1GR35/45/65/85M).....               | 1    |
|          | FP-028-14       | Pipe - Plug 1/2 Sq. Hd.....                                               | 1    |
|          | 00-499486-00001 | Clip - Drain Pipe.....                                                    | 1    |
|          | 00-497572-000G2 | Pipe - Boil Out Bypass (With Hose Fitting).....                           | 1    |

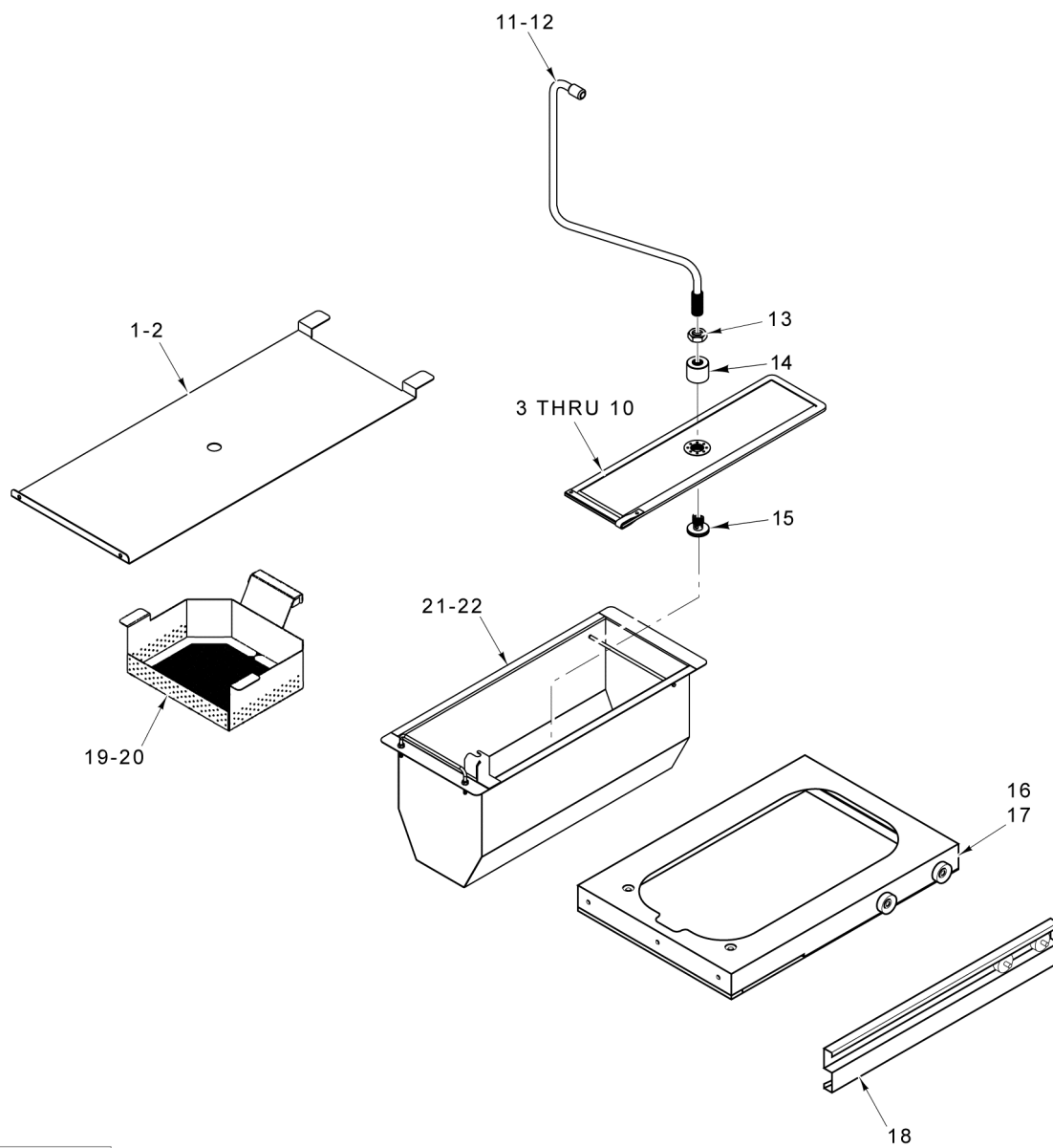


PL-59267

# **OIL RETURN (1GR45CF/DF & 1GR85CF/DF)**

## OIL RETURN (1GR45CF/DF & 1GR85CF/DF)

| ILLUS.<br>PL-59267 | PART NO.        | NAME OF PART                                         | AMT. |
|--------------------|-----------------|------------------------------------------------------|------|
| 1                  | 00-419251-00001 | Fitting - 90 Deg. Swivel.....                        | 1    |
| 2                  | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 3                  | FP-013-17       | Elbow - Street 1/2 x 90 Deg.....                     | 1    |
| 4                  | 00-418786-00001 | Valve - Check.....                                   | 1    |
| 5                  | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 6                  | 00-428691-00002 | Valve - Solenoid (120 V.).....                       | 1    |
| 7                  | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 8                  | FP-013-17       | Elbow - Street 1/2 x 90 Deg.....                     | 1    |
| 9                  | FP-035-96       | Pipe 1/2 x 2-1/2 TBE.....                            | 1    |
| 10                 | FP-077-68       | Elbow 1/2 x 90 Deg.....                              | 1    |
| 11                 | FP-035-95       | Pipe 1/2 x 2 TBE.....                                | 1    |
| 12                 | FP-035-95       | Pipe 1/2 x 2 TBE.....                                | 1    |
| 13                 | FP-077-68       | Elbow 1/2 x 90 Deg.....                              | 1    |
| 14                 | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 15                 | 00-428753-00001 | Valve - Oil Discharge.....                           | 1    |
| 16                 | 00-426805-000G2 | Switch - Magnetic (Wired).....                       | 1    |
| 17                 | 00-426801-00002 | Switch - Valve Mounted.....                          | 1    |
| 18                 | SC-018-55       | Mach. Screw 4-40 x 1/2 Phil. Pan Hd.....             | 4    |
| 19                 | NS-044-01       | Nut Assy. 4-40 Hex KEPS.....                         | 4    |
| 20                 | 00-428697-00001 | Actuator - Oil Discharge.....                        | 1    |
| 21                 | 00-428694-000G1 | Valve - Discard (LH) (Incls. Items 15 thru 20).....  | 1    |
| 22                 | SC-116-19       | Shoulder Screw 1/4-20 x 3/8 Hex. Socket Hd.....      | 1    |
| 23                 | FP-077-68       | Elbow 1/2 x 90 Deg.....                              | 1    |
| 24                 | FP-035-95       | Pipe 1/2 x 2 TBE.....                                | 1    |
| 25                 | FP-019-25       | Tee 1/2 x 1/2 x 1/2.....                             | 1    |
| 26                 | FP-036-91       | Pipe 1/2 x 9-1/2 TBE (1GR45CF/DF).....               | 1    |
| 27                 | FP-090-81       | Pipe 1/2 x 13-1/2 TBE (1GR65CF/DF & 1GR85CF/DF)..... | 1    |
| 28                 | 00-418781-00001 | Quick Disconnect.....                                | 1    |
| 29                 | NS-046-52       | Nut Assy. 1/4-20 Hex.....                            | 1    |
| 30                 | WS-029-49       | Washer.....                                          | 1    |
| 31                 | 00-416435-00002 | Grip (Yellow).....                                   | 1    |
| 32                 | 00-428693-00005 | Rod - Pull Kleenscreen.....                          | 1    |
| 33                 | NS-046-52       | Nut Assy. 1/4-20 Hex.....                            | 2    |
| 34                 | 00-521820       | U-Bolt.....                                          | 1    |
| 35                 | 00-426567-00002 | O-Ring (Viton).....                                  | 2    |
| 36                 | 00-426567-00003 | Receptacle - Oil Suction.....                        | 1    |
| 37                 | FP-013-17       | Elbow - Street 1/2 x 90 Deg.....                     | 1    |
| 38                 | SC-114-01       | Mach. Screw 10-32 x 3/8 Hex Washer Hd.....           | 1    |
| 39                 | 00-417792-00005 | Pump Motor Assy. (115 V., 60 Hz.) (8 G.P.M.).....    | 1    |
| 40                 | FP-077-68       | Elbow 1/2 x 90 Deg.....                              | 1    |
| 41                 | FP-035-95       | Pipe 1/2 x 2 TBE.....                                | 1    |
| 42                 | FP-077-68       | Elbow 1/2 x 90 Deg.....                              | 1    |
| 43                 | 00-426602-00004 | Tube - Flex (19 In.) Suction.....                    | 1    |
| 44                 | 00-426602-00001 | Tube - Flex (12 In.).....                            | 1    |
| 45                 | FP-035-91       | Pipe 1/2 x 1-1/8 TBE.....                            | 1    |
| 46                 | FP-019-25       | Tee 1/2 x 1/2 x 1/2.....                             | 1    |
|                    | 00-422281-00008 | Hose - Discard (4 Ft.).....                          | 1    |
|                    | 00-956900-00001 | Bracket - Suction Block.....                         | 1    |

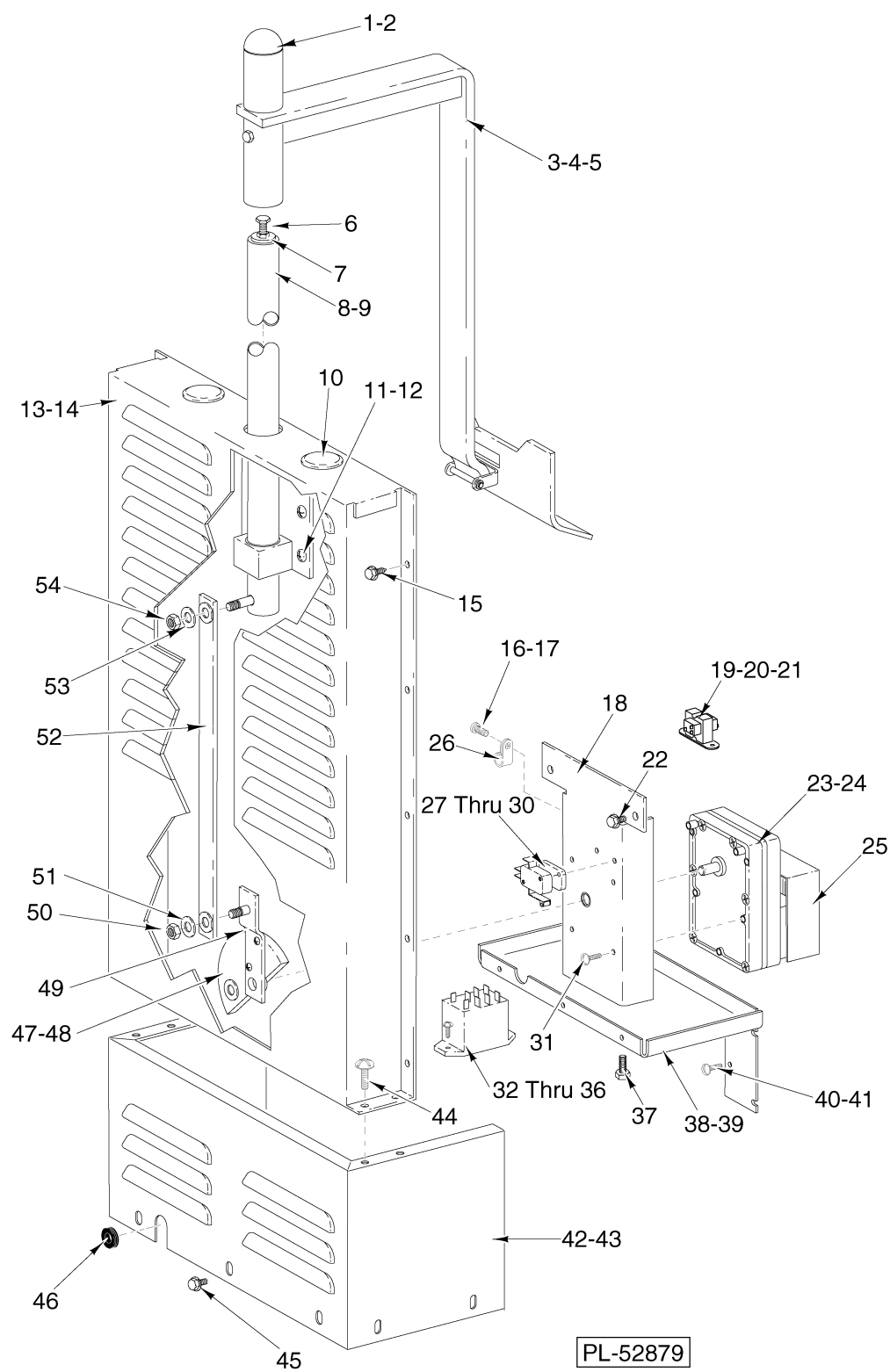


PL-59266

## FILTER ASSEMBLY

**FILTER ASSEMBLY**

| ILLUS.<br>PL-59266 | PART NO.        | NAME OF PART                                                                           | AMT. |
|--------------------|-----------------|----------------------------------------------------------------------------------------|------|
| 1                  | 00-956904-00001 | Splash Guard (11 x 22 In.) (1GR45CF/DF).....                                           | 1    |
| 2                  | 00-956904-00002 | Splash Guard (16-1/2 x 22 In.) (1GR65CF/DF & 1GR85CF/DF).....                          | 1    |
| 3                  | 00-499087-00002 | Screen - Fine Mesh Filter (Metal) (22 x 5 In.) (1GR45CF/DF).....                       | 1    |
| 4                  | 00-499087-00004 | Screen - Fine Mesh Filter (Metal) (22 x 10-1/2 In.) (1GR65CF/DF & 1GR85CF/DF)<br>..... | 1    |
| 5                  | 00-499085-00003 | Insert - Filter Screen (2-1/4 x 19 In.) (1GR45CF/DF).....                              | 1    |
| 6                  | 00-499085-00006 | Insert - Fabric Envelope (9-1/4 x 22 In.) (1GR65CF/DF & 1GR85CF/DF).....               | 1    |
| 7                  | 00-499086-00002 | Filter - Envelope (23.5 x 5) (1GR45CF/DF).....                                         | 1    |
| 8                  | 00-499086-00003 | Filter - Envelope (23.5 x 10.5) (1GR65CF/DF & 1GR85CF/DF).....                         | 1    |
| 9                  | 00-499089-00002 | Clip - Filter, Envelope (5 In. Lg.) (1GR45CF/DF).....                                  | 1    |
| 10                 | 00-499089-00003 | Clip - Filter, Envelope (10-1/2 In. Lg.) (1GR65CF/DF & 1GR85CF/DF).....                | 1    |
| 11                 | 00-499081-000G5 | Tube - Suction (1GR45CF/DF).....                                                       | 1    |
| 12                 | 00-499081-000G7 | Tube - Suction (1GR65CF/DF & 1GR85CF/DF).....                                          | 1    |
| 13                 | NS-017-49       | Jam Nut 3/4-16 Hex.....                                                                | 1    |
| 14                 | 00-499083-00002 | Coupling - Suction.....                                                                | 1    |
| 15                 | 00-499084-00002 | Knob - Port Suction.....                                                               | 1    |
| 16                 | 00-428180-000G6 | Drawer Assy. (1GR45CF/DF).....                                                         | 1    |
| 17                 | 00-428180-000G7 | Drawer Assy. (1GR65CF/DF & 1GR85CF/DF).....                                            | 1    |
| 18                 | 00-958026-000G2 | Guide - Roller.....                                                                    | 1    |
| 19                 | 00-426606-000G5 | Basket - Scrap (1GR45CF/DF).....                                                       | 1    |
| 20                 | 00-426606-000G7 | Basket - Scrap (1GR65CF/DF & 1GR85CF/DF).....                                          | 1    |
| 21                 | 00-958000-000G1 | Pan Assy. - Filter (1GR45CF/DF).....                                                   | 1    |
| 22                 | 00-958000-000G2 | Pan Assy. - Filter (1GR65CF/DF & 1GR85CF/DF).....                                      | 1    |
|                    | 00-499486-00001 | Clip - Drain Pipe.....                                                                 | 1    |
|                    | 00-413927-00001 | Grommet - Rubber.....                                                                  | 1    |
|                    | 00-499085-00005 | Insert - Fabric Envelope (3-3/4 x 22 In.) (1GR45CF/DF).....                            | 1    |
|                    | 00-499085-00006 | Insert - Envelope (1GR65CF/DF & 1GR85CF/DF).....                                       | 1    |



### BASKETLIFT COMPONENTS (OPTIONAL)

**BASKETLIFT COMPONENTS (OPTIONAL)**

| ILLUS.<br>PL-52879 | PART NO.  | NAME OF PART                                                                | AMT. |
|--------------------|-----------|-----------------------------------------------------------------------------|------|
| 1                  | 423374-1  | Cap - Rod End.....                                                          | 1    |
| 2                  | SC-047-35 | Set Screw 5/16-18 x 1/2 Hdls, Cup Pt.....                                   | 1    |
| 3                  | 422495-G1 | Lift Assy.....                                                              | 1    |
| 4                  | 422495-G2 | Lift Assy.....                                                              | 1    |
| 5                  | 422495-G3 | Lift Assy.....                                                              | 1    |
| 6                  | 418118-1  | Bolt - Adjusting.....                                                       | 1    |
| 7                  | NS-018-01 | Jam Nut 14-20 Hex.....                                                      | 1    |
| 8                  | 418479-G2 | Tube - Basketlift.....                                                      | 1    |
| 9                  | 423262-G1 | Tube - Basketlift.....                                                      | 1    |
| 10                 | PB-004-04 | Plug Button (1-1/4).....                                                    | 2    |
| 11                 | SD-032-07 | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....            | 6    |
| 12                 | 422247-G1 | Bearing Support Assy.....                                                   | 1    |
| 13                 | 422017-1  | Wrap - Top.....                                                             | 1    |
| 14                 | 422018-1  | Wrap - Top.....                                                             | 1    |
| 15                 | SD-036-03 | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....         | 10   |
| 16                 | SC-109-10 | Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST).....                           | 1    |
| 17                 | NS-009-07 | Nut 6-32 Hex.....                                                           | 1    |
| 18                 | 418123-G1 | Plate - Motor.....                                                          | 1    |
| 19                 | 411500-12 | Transformer (120 V., A.C., 24 V., 20 VA).....                               | AR   |
| 20                 | 411500-13 | Transformer (200-240 V.A.C., 28 V., 20 VA).....                             | AR   |
| 21                 | SD-032-07 | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....            | 2    |
| 22                 | SD-037-80 | Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....                 | 6    |
| 23                 | 418156-1  | Gear Motor (115V., 60 Hz.).....                                             | 1    |
| 24                 | 418156-2  | Gear Motor (208V).....                                                      | 1    |
| 25                 | 418517-1  | Shroud - Motor.....                                                         | 1    |
| 26                 | 078752-12 | Clamp - Cable.....                                                          | 1    |
| 27                 | 418159-1  | Block - Cam Switch.....                                                     | 1    |
| 28                 | 411496-F3 | Switch - Micro.....                                                         | 1    |
| 29                 | SC-112-90 | Mach. Screw 4-40 x 1 Slotted Pan Hd.....                                    | 2    |
| 30                 | NS-009-12 | Nut 8-32 Hex.....                                                           | 2    |
| 31                 | SC-018-47 | Mach. Screw 10-32 x 3/4 Pan Hd.....                                         | 4    |
| 32                 | 416535-4  | Relay S.P.D.T. 24 V. Coil (Elect. Ignition) (Located on rear of panel)..... | 1    |
| 33                 | 416535-6  | Switch - Relay.....                                                         | AR   |
| 34                 | 416535-7  | Switch - Relay (240V).....                                                  | AR   |
| 35                 | SC-109-10 | Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST).....                           | 2    |
| 36                 | NS-009-07 | Nut 6-32 Hex.....                                                           | 2    |
| 37                 | SD-037-80 | Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....                 | 2    |
| 38                 | 422730-1  | Base - Motor Mounting.....                                                  | 1    |
| 39                 | 422729-1  | Base - Motor Mounting.....                                                  | 1    |
| 40                 | SC-037-80 | Cap Screw 10-24 x 1/2 Hex Hd.....                                           | 2    |
| 41                 | SD-032-07 | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....            | 2    |
| 42                 | 418480-1  | Wrap - Bottom.....                                                          | 1    |
| 43                 | 418510-1  | Wrap - Bottom.....                                                          | 1    |
| 44                 | SD-036-03 | Self-Tapping Screw 8-18 x 3/8 Slotted. Hex Washer Hd., Type AB.....         | 14   |
| 45                 | SC-037-80 | Cap Screw 10-24 x 1/2 Hex Hd.....                                           | 2    |
| 46                 | 418482-1  | Grommet.....                                                                | 1    |
| 47                 | 418475-G1 | Crank-Arm Assy.....                                                         | 1    |
| 48                 | SC-055-02 | Set Screw 1/4-20 x 1/4 Hdls., Cup Pt.....                                   | 2    |
| 49                 | SD-015-41 | Self-Tapping Screw 8-32 x 1/2 Phil. Pan Hd., "Tapite".....                  | 2    |
| 50                 | NS-047-73 | Lock Nut 5/16-18 Hex.....                                                   | 1    |
| 51                 | WS-004-33 | Washer.....                                                                 | 1    |
| 52                 | 418477-G2 | Coupler Assy.....                                                           | 1    |
| 53                 | WS-004-33 | Washer.....                                                                 | 1    |
| 54                 | NS-047-73 | Lock Nut 5/16-18 Hex.....                                                   | 1    |

